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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/017,737	12/14/2001	Kazuaki Ano	TI-33183	8828	
75	90 11/17/2004		EXAM	EXAMINER	
Mike Skrehot			LEWIS, MONICA		
Texas Instrumer	nts Incorporated				
M/S 3999			ART UNIT	PAPER NUMBER	
P. O. Box 6554	74		2822		
Dallas, TX 75	265		DATE MAILED: 11/17/2004	4	

Please find below and/or attached an Office communication concerning this application or proceeding.

1		<i>W</i>	\mathcal{M}
	Application No.	Applicant(s)	
_	10/017,737	ANO, KAZUAKI	
Office Action Summary	Examiner	Art Unit	
	Monica Lewis	2822	
The MAILING DATE of this communication a Period for Reply	appears on the cover sheet w	th the correspondence address	
A SHORTENED STATUTORY PERIOD FOR REF THE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a r - If NO period for reply is specified above, the maximum statutory perion - Failure to reply within the set or extended period for reply will, by stat Any reply received by the Office later than three months after the ma earned patent term adjustment. See 37 CFR 1.704(b).	N. 1.136(a). In no event, however, may a seply within the statutory minimum of thir od will apply and will expire SIX (6) MON tute, cause the application to become Af	eply be timely filed by (30) days will be considered timely. THS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on 19	August 2004.		
	his action is non-final.	·	
3) Since this application is in condition for allow		ers, prosecution as to the merits is	
closed in accordance with the practice unde	r <i>Ex par</i> te Quayle, 1935 C.D	. 11, 453 O.G. 213.	
Disposition of Claims			
4) ☐ Claim(s) 1-5,7-10,21,23-26 and 28-30 is/are 4a) Of the above claim(s) is/are withd 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-5,7-10,21,23-26 and 28-30 is/are 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and	rawn from consideration.		
Application Papers			
 9) The specification is objected to by the Examing 10) The drawing (s) filed on 24 February 2003 is/Applicant may not request that any objection to the Replacement drawing sheet (s) including the correction. 11) The oath or declaration is objected to by the 	are: a)⊠ accepted or b)□ ne drawing(s) be held in abeyar ection is required if the drawing	nce. See 37 CFR 1.85(a). (s) is objected to. See 37 CFR 1.121(d).	
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority docume 2. Certified copies of the priority docume 3. Copies of the certified copies of the priority docume application from the International Bure * See the attached detailed Office action for a life.	ents have been received. ents have been received in A rionty documents have been eau (PCT Rule 17.2(a)).	pplication No received in this National Stage	
Attachment(s)	4) ☐ Interview S	summary (PTO-413)	
Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/0 Paper No(s)/Mail Date	Paper No(s)/Mail Date Iformal Patent Application (PTO-152)	

DETAILED ACTION

1. This action is in response to the request for continued examination filed August 19, 2004.

Continued Examination Under 37 CFR 1.114

2. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 8/19/04 has been entered.

Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (a) the invention was known or used by others in this country, or patented or described in a printed publication in this or a foreign country, before the invention thereof by the applicant for a patent.
- 4. Claims 1, 3-5, 7, 8, 10, 21, 23-26 and 28-30 are rejected under 35 U.S.C. 102(a) as being anticipated by Derderian (U.S. Publication No. 2003/0038355).

In regards to claim 1, Derderian discloses the following:

- a) a first chip (10) having opposing top and bottom surfaces and having bonding pads located on a perimeter of said top surface, each of said bonding pads operable for bonding a wire (For Example: See Figure 9); and
- b) a second chip (110) having opposing top and bottom surfaces and having bonding pads located on a perimeter of said top surface, each of said bonding pads operable for bonding a wire (For Example: See Figure 9);

Application/Control Number: 10/017,737

Art Unit: 2822

- c) a first attach layer (115) having an area equal to an area of said second chip bottom surface for directly coupling said first chip and said second chip, said first attach layer having a thickness to provide electrical disconnection of said first chip wire bonds and said second chip, said first attach layer is applied to said second chip bottom surface prior to coupling said first chip and said second chip (For Example: See Figure 9); and
- d) a second attach layer (15) having an area equal to said second chip bottom surface area and disposed between said first attach layer and said second chip bottom surface, said second attach layer being an insulating material having a thickness and cooperable with said first attach layer to provide electrical disconnection of said first chip wire bonds and said second chip (For Example: See Figure 9).

In regards to claim 3, Derderian discloses the following:

a) first attach layer is a thermosetting material, wherein said thermosetting material is pliable for coupling said first chip and said second chip such that said thermosetting material conforms to said first chip wire bond (For Example: See Figure 9 and Paragraphs 62 and 63).

In regards to claim 4, Derderian discloses the following:

a) first chip top and bottom surfaces and said second chip top and bottom surfaces have equal areas (For Example: See Figure 9).

In regards to claim 5, Derderian discloses the following:

a) first chip and said second chip have a stacked arrangement such that said first chip bonding pads are covered from above by said second chip (For Example: See Figure 9).

In regards to claim 7, Derderian disclose the following:

a) first attach layer is a thermosetting material, wherein said thermosetting material is pliable for coupling said first chip and said second chip such that said thermosetting material conforms to said first chip wire bond and said second attach layer is silicon dioxide (For Example: See Figure 9 and Paragraphs 62 and 63).

In regards to claim 8, Derderian discloses the following:

a) electrical disconnection is provided as a gap between said first chip wire bonds and said second chip, and wherein said gap is approximately equal to said second attach layer thickness (For Example: See Figure 9).

Application/Control Number: 10/017,737

Art Unit: 2822

In regards to claim 10, Derderian discloses the following:

a) first chip top and bottom surfaces and said second chip top and bottom surfaces have equal areas, and wherein said first and second chips are stacked such that said first chip bonding pads are covered from above by said second chip (For Example: See Figure 9).

In regards to claim 21, Derderian discloses the following:

- a) a first chip having opposing top and bottom surfaces and having first bonding pads located on a perimeter of said top surface (For Example: See Figure 9);
- b) a wire having a bond to one of said first bonding pads (For Example: See Figure 9);
- c) a second chip having opposing top and bottom surfaces and positioned with said bottom surface adjacent said top surface of said first chip (See Figure 9);
- d) a first attach layer to directly couple said top surface of said first chip and said bottom surface of said second chip, said first attach area having an area substantially equal to the are of said second chip; and
- e) a second attach layer adjacent to said bottom surface of said second chip and between said bottom surface of said second chip and said first attach layer (For Example: See Figure 9).

In regards to claims 23 and 28, Derderian discloses the following:

a) first attach layer is a thermosetting material (For Example: See Paragraphs 62 and 63).

In regards to claims 24 and 29, Derderian discloses the following:

a) second attach layer is an inorganic material (For Example: See Paragraphs 62 and 63).

In regards to claims 25 and 30, Derderian discloses the following:

a) the first and second chips are approximately the same size (For Example: See Figure 9).

Page 5

Application/Control Number: 10/017,737

Art Unit: 2822

In regards to claim 26, Derderian discloses the following:

- a) a first chip having opposing top and bottom surfaces and having first bonding pads located on a perimeter of said top surface, said first chip mounted on said substrate (For Example: See Figure 9);
 - b) a wire having a ball bond (For Example: See Figure 9);
- c) a second chip having opposing top and bottom surfaces and positioned with said bottom surface of said second chip adjacent said top surface of said first chip (For Example: See Figure 9);
- d) a first attach layer between said top surface of said first chip and said bottom surface of said second chip and covering said wire bond to said one of said first bonding pads, said first attach layer having an area substantially equal to the area of said second chip (For Example: See Figure 9; and
- e) a second attach layer adjacent to said bottom surface of said second chip and between said bottom surface of said second chip and said first attach layer (For Example: See Figure 9).

Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 2 and 9 are rejected under 35 U.S.C. 103(a) as obvious over Derderian (U.S.

Publication No. 2003/0038355).

In regards to claim 2, Derderian fails to disclose the following:

a) electrical disconnection is provided as a gap between said first chip wire bonds and said second chip, and wherein said gap is approximately 10 um.

However, the applicant has not established the critical nature of the dimension of 10 um. "The law is replete with cases in which the difference between the claimed invention and the prior art is some range or other variable within the claims. . . In such a situation, the applicant must show that the particular range is critical, generally by showing that the claimed range achieves unexpected results relative to the prior art range." *In re Woodruff*, 919 F.2d 1575, 16 USPQ2d 1934 (Fed. Cir.1990).

In regards to claim 9, Derderian fails to disclose the following:

a) second attach layer thickness is approximately 1 um.

However, the applicant has not established the critical nature of the dimension of 1 um. "The law is replete with cases in which the difference between the claimed invention and the prior art is some range or other variable within the claims. . . In such a situation, the applicant must show that the particular range is critical, generally by showing that the claimed range achieves unexpected results relative to the prior art range." *In re Woodruff*, 919 F.2d 1575, 16 USPQ2d 1934 (Fed. Cir.1990).

Response to Arguments

Applicant's arguments filed 8/19/04 have been fully considered but they are not persuasive. Applicant argues that "Derderian does not disclose or suggest the presently claimed invention including a first attached layer to directly couple the first chip and the second chip." However, Derderian discloses that the layer (115) does directly couple the first chip (10) and second chip (110) (For Example: See Paragraph 62).

Application/Control Number: 10/017,737

Art Unit: 2822

Conclusion

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Monica Lewis whose telephone number is 571-272-1838.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Amir Zarabian can be reached on 571-272-1852. The fax phone number for the organization where this application or proceeding is assigned is 703-308-7722 for regular and after final communications. Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is

ML

November 3, 2004

703-308-0956.

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Page 7